

## **Specialty Metals – Wire Products**

## Hastelloy® alloy C-276

UNS N10276 W.Nr 2.4819

Hastelloy® alloy C-276 is a Nickel-Molybdenum-Chromium corrosion resistant alloy. The alloy is resistant to pitting, crevice corrosion, and stress corrosion cracking. Hastelloy® C-276 is hardened only by cold-working. Hastelloy® C-276 can operate from cryogenic temperatures up to 750°F (400°C).

Applications include springs, heat exchangers, and seals.

Industries supplied include: Chemical Processing, Pollution Control, Pulp and Paper Production, and Waste Treatment.

Nominal Composition												
	Мо	Cr	Fe	W	Co	Mn	Ni	V	Si	P	S	С
min	15	14.5	4	3								
max	17	16.5	7	4.5	2.5	1	balance	0.35	0.08	0.04	0.03	0.01
Physical Properties												
			At 70	At 70°F			At 20°C					
Density			0.321	0.321 lb/in <sup>3</sup>			8.89 g/cm <sup>3</sup>					
Modulus of Elasticity (E)			29.8	29.8 x 10 <sup>3</sup> ksi				205 GPa				
Modulus of Rigidity (G)			11.4	11.4 x 10 <sup>3</sup> ksi				79 GPa				
Coefficient of Expansion			7.1 m	7.1 microinches/in°F (70-600°F)				12.8 x μm/m-°C (20-300°C)				
Electrical Resistivity			51 μ (	51 μ ohm.in				130 μ ohm.cm				
Thermal Conductivity			67.9 [	67.9 Btu-in./ft. <sup>2</sup> hr°F			9.8 W/m-K					

## **Applicable Specifications**

Wire & Bar ASTM B574, AWS A5.14, NACE MRO175 (ISO 15156-3).

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Condition	Heat Treatment	Tensile Strength	Suggested Operating Conditions
Annealed	2048°F (1120°C)	120 – 160 Ksi (830 – 1100 MPa)	-300°F to 750°F (-184°C to 400°C)
Spring Temper		200 – 240 ksi (1380 – 1655 MPa)	-300°F to 750°F (-184°C to 400°C)

Hastelloy® is a registered trademark of Haynes International, Inc.

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