

Elgiloy Specialty Metals – Wire Products

Alloy 20 Stainless Steel

UNS N08020 W. Nr 2.4660

Applicable Specifications

Wire & Bar

ASTM B473

Description: Alloy 20 is a nickel-iron-chromium alloy with excellent corrosion resistance in acidic environments including phosphoric, sulfuric, and nitric acids. Alloying additions also provide resistance to stress corrosion cracking in chloride rich environments. Alloy 20 can be fabricated and welded through most conventional processes while maintaining resistance to pitting and crevice corrosion.

Applications include: Extraction columns, Heat exchangers, Mixing tanks, Pipes, Pumps, Valves, Food processing equipment, Springs **Industries supplied include:** Chemical Processing, Food Processing, Oil & Gas

Nominal Composition

| | С | Mn | P | S | Si | Ni | Cr | Мо | Cu | Cb + Ta | Fe |
|-----|------|------|--------------|-------|------------------|-------|-------|------|------|---------|-----|
| min | - | - | . =:: | * | (=) | 32.00 | 19.00 | 2.00 | 3.00 | 8*C-1.0 | Bal |
| max | 0.07 | 2.00 | 0.045 | 0.035 | 1.00 | 38.00 | 21.00 | 3.00 | 4.00 | - | - |

Physical Properties

| | At 70°F | At 20°C | |
|---------------------------|--------------------------|-------------------------|--|
| Density | 0.292 lb/in³ | 8.08 g/cm ³ | |
| Modulus of Elasticity (E) | 28.0 x 10³ ksi | 193 GPa | |
| Modulus of Rigidity (G) | 11.0 x 10³ ksi | 76 GPa | |
| Coefficient of Expansion | 8.2 μin/in-°F (70-212°F) | 14.7 μm/m-°C (25-100°C) | |
| Electrical Resistivity | 53.5 μohm-in | 135.9 μohm-cm | |
| Thermal Conductivity | 85 Btu-in/ft²-hr-°F | 12.3 W/m-°C | |
| | | | |

Typical Mechanical Properties

| Condition | Heat Treatment | Tensile Strength | Suggested Operating Conditions |
|---------------|-----------------------------|--------------------------|--------------------------------|
| Annealed | 1800-2050°F (982-1121°C) | 90-110 ksi (620-758 MPa) | Up to 930°F (500°C) |
| Spring Temper | Stress Relieve 500F (260°C) | 150 ksi min (1034 MPa) | Up to 500°F (260°C) |

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Rev Date: 6/17/2020